

Overhaul kit

Recommended Parts for Replacement During DI12 P96 Overhaul

Below is a list of parts we recommend replacing during the overhaul of the DI12 P96. Please note that the list can be adjusted as needed parts can be added or removed depending on specific requirements.

Instructions:

- The recommended parts can be entered into our CSV file.
- Parts marked in red must be checked according to the specific engine number.

Please be aware that it is the customer's responsibility to ensure that all parts and part numbers are correct in relation to the specific engine and overhaul.

| PRODUCT NUMBER | DESCRIPTION | QUANTITY |
|----------------|------------------------------|----------|
| 551510V | ENGINE GASKET KIT DI12 (P96) | 1 |
| 2985692 | MAIN BEARING SET (STD) | 7 |
| 1531996 | THRUST BEARING | 4 |
| 2802469 | CONN. ROD BEARING 1 PCS | 12 |
| 2932067 | TAPPET SHAFT | 3 |
| 1390373 | BOLT | 10 |
| 1539298 | FEED PUMP | 1 |
| 1896752 | NEW WATER PUMP | 1 |
| 2209509 | OIL PUMP | 1 |
| 1541853 | FILTER | 1 |
| 1917514 | OVERFLOW VALVE | 1 |
| 2059778 | OIL FILTER | 1 |
| 1763776 | FUEL OIL FILTER | 2 |
| 1905699 | BEARING | 2 |
| 804842 | SNAP RING | 2 |
| 1542084 | SCREW | 6 |
| 1314088 | BALL BEARING | 1 |
| 804829 | SNAP RING | 1 |

NOTE: CHECK SPARE PARTS ACCORDING TO ENGINE SERIAL NUMBER

| 572820 | EXCHANGE TURBO (WITHOUT DEPOSIT) | 1 |
|---------|---|---|
| 1780583 | CYLINDER LINER KIT | 6 |
| | EXCHANGE CYLINDERHEAD (WITHOUT | |
| 570997R | DEPOSIT) | 6 |
| 579254 | EXCHANGE PDE INJECTOR (WITHOUT DEPOSIT) | 6 |
| 2163818 | HOLDER | 6 |
| 395773 | AIR FILTER | 1 |



| 3148870 | POLY V-BELT | 1 |
|----------------|-----------------------|----|
| BELT TENSIONER | REMSTRAMMER | 1 |
| 1383564 | ROLLER | 1 |
| 1514086 | ROLLER | 1 |
| 1440576 | PUSHROD KIT | 6 |
| 1526821 | PISTON COOLING NOZZLE | 6 |
| 1100867 | SCREW CONN. ROD | 24 |